

JUN 29 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-781-031
Job Sheet 180004



Part No: D206-781-031

Job Qty: 10 ea

Part Name: Baggage Compartment Protectors - Floor



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/27/18

Job Tracking No:

Created By: Linda Lacelle

Due Date: 7/20/18

Type: SOLD

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		7/20/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 04 2018
110	Packaging	10 pcs		7/20/18	0.00	0.00	Packaging1-2		JUL 06 2018
120	QC	10 pcs		7/20/18	0.00	0.00	QC4		JUL 06 2018
125	DC	10 pcs		7/20/18	0.00	0.00	DC		
130	Packaging	10 pcs		7/20/18	0.00	0.00	Packaging3-1		
140	QC21-FG	10 Ea		7/20/18	0.00	0.00	QC21		DAS JUL 11 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D206-781-031 CHG 001
Descriptions: 130 - Identify and pack for shipping as per PPP D206-781-031 Location:FG025

PK001

DAS 21 9-89

DAS 53 9-89

JUL 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
80-004-2-8	Insert	20 Ea (2 ea)	90-Start up Operation	50344130x14 501 6876x6
D3031-3	Loop	10 Ea (1 ea)	90-Start up Operation	7159730x2 5058 538x8
D3878-1	Baggage Protector-Floor	10 Ea (1 ea)	90-Start up Operation	5088644
D3918-1	Placard	10 Ea (1 ea)	90-Start up Operation	5027094x6 50530x
MS24694-S50	Screw	140 Ea (14 ea)	90-Start up Operation	5079113

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	80-004-2-8	20	64	0
	D3031-3	10	23	0
	D3878-1	10	1	0
	D3918-1	10	11	0
	MS24694-S50	140	401	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____		DISPOSITION Rework ☐ Scrap ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality Other ☐																																																																															
		 Container No: S089475 Part: D206 - 781 - 031 Job No: 180004 Serial No/Batch: S089475 Date: 07/06/18		MRB (QSI042) Approval _____																																																																															
				Completed By _____																																																																															
				Lead hand / Supervisor Approval Verification _____																																																																															
				QC / QA Coordinator Approval _____																																																																															
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5.0 PARTS LIST

REFERENCE ONLY

5.1 BELL 206 A/B

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-1	BAGGAGE PROTECTOR, WALL
	1		D3031-3	LOOP
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		4	MS35207-262	SCREW
		6	AN960C10L	WASHER
		6	MS21042L3	NUT
	2		80-004-2-8	INSERT
	14	10	MS24694S50	SCREW

5.2 BELL 206 L/L1/L3/L4 AND 407

Qty -063	Qty -033	Qty -043	Part Number	Description
X			D206-781-063	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-033	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-043	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-3	BAGGAGE PROTECTOR, WALL
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		2	D3931-1	ANGLE
		4	MS35207-262	SCREW
		8	AN960C10L	WASHER
		8	MS21042L3	NUT
	18	8	MS24694S50	SCREW

REFERENCE ONLY

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